

454 CARBON PUTTY

2K specialty polyester filler putty, suitable for application on carbon fiber and other composite materials.

CHARACTERISTICS:

- Base: polyester unsaturated resin
- Specific gravity: $1,73 \text{ g/cm}^3 \pm 0,05$
- Colour: black
- Appearance: smooth, fine grain.
- Moderate non-sag consistency
- Good ease of sanding

APPLICATION:

Can be easily applied by knife directly to:

- Carbon fiber;
- Fibreglass reinforced plastic and other composite material.

Do not apply at temperatures below 5°C.

Do not apply thin layers.

PREPARATION OF THE MIXTURE:

Catalyse at 2% with a hardening paste.

Avoid using an excessive amount of hardening paste, as it may cause peroxide stains when painting.

POT-LIFE:

At 20°C: 4 ± 1 minutes

MINIMUM SANDING TIME:

Air-dry at 20°C: 30 minutes

SANDING:

Sequence: P120 – P220

Finish with P320

OVER PAINTING:

Can be painted over with any type of primer and with clearcoats for carbon fiber.

The effectiveness of our products is based on practical experiences and research work carried out in our laboratories; nevertheless we accept no liability for work carried out following our instructions being clear that the final result depends in all cases on a series of unforeseeable factors.

* For any information about product codes or packs, please see our catalogue, our price list or contact us.