

## ALU FILLER

2K polyester filler putty for general purposes, containing coarse-grain aluminum.

It can be used on fiberglass and metal substrates for tight sealing on thick sections, in substitution of tin soldering.

### CHARACTERISTICS:

- Base: polyester unsaturated resin
- Specific gravity:  $1,70 \text{ g/cm}^3 \pm 0,05$
- Colour: aluminum
- Appearance: coarse grain.
- Good non-sag consistency
- Good ease of sanding
- Heat resistant up to 120-140°C

### APPLICATION:

Can be easily applied by knife directly to:

- Bare sheet metal, well degreased and sanded;
- Old paint, previously sanded with P80;
- Sanded fibreglass.

Do not apply at temperatures below 5°C.

### PREPARATION OF THE MIXTURE:

Catalyse at 2/3% with a hardening paste.

Avoid using an excessive amount of hardening paste, as it may cause peroxide stains when painting.

### POT-LIFE:

At 20°C:  $6 \pm 2$  minutes

### MINIMUM SANDING TIME:

Air-dry at 20°C: 30 minutes

With an IR lamp: 10 minutes

### SANDING:

Sequence: P80 – P220

### OVER PAINTING:

Can be painted over using any type of primer.

*The effectiveness of our products is based on practical experiences and research work carried out in our laboratories; nevertheless we accept no liability for work carried out following our instructions being clear that the final result depends in all cases on a series of unforeseeable factors.*

\* For any information about product codes or packs, please see our catalogue, our price list or contact us.