

## BUMPER FLEX

2K polyester filler putty for plastics.

Outstanding elasticity and adhesion on most plastics used on bumpers and vehicles exteriors.

It is suitable for filling scratches and small imperfections on bumpers, and other parts made of plastic and composite material on car bodies, industrial vehicles, buses etc.

Can be used for surface finishing of repairs made with Gelmix and Plio-Gel product range.

### CHARACTERISTICS:

- Base: polyester unsaturated resin
- Specific gravity:  $1,73 \text{ g/cm}^3 \pm 0,05$
- Colour: black
- Appearance: smooth, fine grain.
- Moderate non-sag consistency
- Good ease of sanding

### APPLICATION:

Can be easily applied by knife directly to:

- Most of the plastics used for manufacturing bumpers and vehicles exteriors;
- Bare sheet metal, well degreased and sanded;
- Old paint, previously sanded with P80;
- Sanded fibreglass.

Do not apply at temperatures below 5°C.

Do not apply thin layers.

### PREPARATION OF THE MIXTURE:

Catalyse at 2/3% with a hardening paste.

Avoid using an excessive amount of hardening paste, as it may cause peroxide stains when painting.

### POT-LIFE:

At 20°C:  $4 \pm 1$  minutes

### MINIMUM SANDING TIME:

Air-dry at 20°C: 25 minutes

With an IR lamp: 5 minutes

### SANDING:

Sequence: P120 – P220

Finish with P320

### OVER PAINTING:

Can be painted over using any type of primer.

*The effectiveness of our products is based on practical experiences and research work carried out in our laboratories; nevertheless we accept no liability for work carried out following our instructions being clear that the final result depends in all cases on a series of unforeseeable factors.*

\* For any information about product codes or packs, please see our catalogue, our price list or contact us.