

MASTICE BIREATTIVO 25/41

2K polyester bonder. Specialty product, reinforced with hard inorganic fillers and glass fiber. Can be catalyzed both with liquid and paste hardener. Designed for assembling reinforced plastic products and for glueing other materials (bulkheads positioning, inner mouldings preparation).

CHARACTERISTICS:

- Base: polyester orthophthalic unsaturated resin
- Specific gravity: $1,9 \text{ g/cm}^3 \pm 0,1$
- Colour: grey

APPLICATION:

Can be easily applied by knife.

Do not apply at temperatures below 5°C .

The final mechanical characteristics vary according to the working temperature.

PREPARATION OF THE MIXTURE:

Catalyze at 1.5/2.5% according to the temperature (2% between 10 and 20°C). Use liquid or paste hardener.

POT-LIFE:

At 20°C : 29 ± 6 minutes (liquid hardener)

At 20°C : 16 ± 4 minutes (paste hardener)

MINIMUM SANDING TIME:

At 20°C : 360 minutes (liquid hardener)

At 20°C : 150 minutes (paste hardener)

The effectiveness of our products is based on practical experiences and research work carried out in our laboratories; nevertheless we accept no liability for work carried out following our instructions being clear that the final result depends in all cases on a series of unforeseeable factors.

* For any information about product codes or packs, please see our catalogue, our price list or contact us.