

STUCCO PCV25

2K vinylester filler putty reinforced with silanized glass fibers (3 mm).
It offers better chemical and mechanical resistance and resistance to osmosis than traditional polyester fillers.
Applications: assembly, repairing and filling of fiberglass products.
The color changes with curing.

CHARACTERISTICS:

- Base: polyester vinyl ester unsaturated resin
- Specific gravity: $1,60 \text{ g/cm}^3 \pm 0,05$
- Colour: green/brown (turns lighter after curing)
- Excellent non-sag consistency
- Fair ease of sanding

APPLICATION:

Can be easily applied by knife directly to:

- Bare sheet metal, well degreased and sanded;
- Old paint, previously sanded with P80;
- Sanded fibreglass.

Do not apply at temperatures below 5°C.

The final mechanical characteristics vary according to the working temperature.

PREPARATION OF THE MIXTURE:

Catalyse at 1.5 – 2.5% using an appropriate paste hardening agent (dibenzoyl peroxide 50%) according to the temperature (2% between 10 and 20°C).

The product can be catalysed also with liquid hardener (MEK peroxide 35%)

POT-LIFE:

At 20°C: 12 ± 3 minutes (paste hardener)

At 20°C: 30 ± 5 minutes (liquid hardener)

MINIMUM SANDING TIME:

At 20°C: 60 minutes (paste hardener)

At 20°C: 120 minutes (liquid hardener)

SANDING:

Sequence: P80-P120-P220

Finishing: P320

OVER PAINTING:

Can be painted over using any type of primer.

The effectiveness of our products is based on practical experiences and research work carried out in our laboratories; nevertheless we accept no liability for work carried out following our instructions being clear that the final result depends in all cases on a series of unforeseeable factors.

* For any information about product codes or packs, please see our catalogue, our price list or contact us.