

## PRIMER PER POLIPROPILENE

### DESCRIPTION

High performance one-component adhesion promoter. Specially formulated to solve the adhesion problems of polyolefin plastics (PP, PE, TPO, EPDM), commonly used for car bumpers.

Double function: it can be used as an adhesion promoter both for coating and for two-component adhesives such as Gel-mix and Plio-Gel.

**The product is also available in aerosol version.**

### TYPICAL FEATURES

Base: solution of adhesion promoters/resins in solvent

Density: 0.9 g/cm<sup>3</sup>

Appearance: transparent liquid

Dry residue : about 8%

Dry film thickness: 3-5 microns

Theoretical coverage: 15-20 m<sup>2</sup>/L at 5 microns of dry film

### SUBSTRATE PREPARATION

Clean and degrease thoroughly the substrate with a water-based detergent, then dry carefully.

### APPLICATION

Spray gun; nozzle Ø 1.3 – 1.4 mm, pressure 3 -4 atm.

Apply 2 coats waiting 5 to 10 minutes between them.

Recommended thickness 3-5 micron (up to 10 microns).

### PAINTING OVER

Can be painted over with all acrylic and polyurethane fillers, basecoats and topcoats.

Wet on wet with solvent-based coatings; after drying with water-based basecoats.

If the product has fully hardened (more than 24 hours after application), sand lightly and apply a fresh coat before painting over.

### REPAIR WITH STRUCTURAL ADHESIVES

If used as an adhesion promoter for two-component polyurethane adhesives, the spray package is recommended for ease of use.

Let the product dry for at least 15-20 minutes and no more than 12 hours before proceeding with applying the adhesive.

*L'efficacia dei nostri prodotti è basata su esperienze pratiche e ricerche effettuate nei nostri laboratori. Tuttavia, decliniamo ogni responsabilità per i lavori effettuati, essendo evidente che il risultato è fortemente condizionato da una serie di fattori al di fuori del nostro controllo.*

\* Per informazioni su codici e confezioni disponibili per questo prodotto consultate il nostro catalogo, il nostro listino o contattateci

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