

STUCCO R18HW

2K polyester filler putty for general purposes.
Can be used for car bodies, trucks, industrial vehicles, boats, etc.

CHARACTERISTICS:

- Base: polyester unsaturated resin
- Specific gravity: $1,80 \text{ g/cm}^3 \pm 0,05$
- Colour: beige, grey
- Appearance: rough, coarse grain.
- Excellent non-sag consistency
- Excellent ease of sanding

APPLICATION:

Can be easily applied by knife directly to:

- Bare sheet metal, well degreased and sanded;
- Old paint, previously sanded with P80;
- Sanded fibreglass.

Do not apply at temperatures below 5°C.

PREPARATION OF THE MIXTURE:

Catalyse at 2/3% with a hardening paste.
Avoid using an excessive amount of hardening paste, as it may cause peroxide stains when painting.

POT-LIFE:

At 20°C: 5 ± 1 minutes

MINIMUM SANDING TIME:

Air-dry at 20°C: 30 minutes

With an IR lamp: 5 minutes

SANDING:

Sequence: P80 or P120 – P180 – P240

OVER PAINTING:

Can be painted over using any type of primer.

The effectiveness of our products is based on practical experiences and research work carried out in our laboratories; nevertheless we accept no liability for work carried out following our instructions being clear that the final result depends in all cases on a series of unforeseeable factors.

* For any information about product codes or packs, please see our catalogue, our price list or contact us.