



REV.2 11/04/2022

STUCCO R68

2K polyester filler putty for general purposes.

Can be used for car bodies, trucks, industrial vehicles, boats, etc.

Very suitable for repairing small imperfections.

The product is easy to apply and can be sanded very easily, even several days after having been applied. It does not sag, can be easily applied by knife, and has good levelling.

CHARACTERISTICS:

- Base: polyester unsaturated resin
- Specific gravity: $1,33 \text{ g/cm}^3 \pm 0,05$
- Colour: beige (after hardening)
- Appearance: smooth, fine grain.
- Good non-sag consistency
- Excellent ease of sanding

APPLICATION:

Can be easily applied by knife directly to:

- Bare sheet metal, well degreased and sanded;
- Aluminium, well degreased and sanded;
- Old paint, previously sanded with P80;
- Sanded fibreglass.

Do not apply at temperatures below 5°C.

PREPARATION OF THE MIXTURE:

Catalyse at 2/3% with a hardening paste.

Avoid using an excessive amount of hardening paste, as it may cause peroxide stains when painting. The product contains a colour indicator that indicates when it has hardened (it changes from green to beige).

POT-LIFE:

At 20°C: 3 ± 1 minutes

MINIMUM SANDING TIME: Air-dry at 20°C: 25 minutes

SANDING:

Sequence: P80 or P120 - P180 - P240

OVER PAINTING:

Can be painted over using any type of primer.

The effectiveness of our products is based on practical experiences and research work carried out in our laboratories; nevertheless we accept no liability for work carried out following our instructions being clear that the final result depends in all cases on a series of unforeseeable factors.

* For any information about product codes or packs, please see our catalogue, our price list or contact us.

