

SPEEDY CLEAR

Two-component acrylic clear coat with high dry residue (UHS). Ready to use. Very fast curing with high quality final result. Particularly suitable for Spot Repair.
Designed for use on solvent- and waterborne base coats.
Complies with Directive 2004/42/EC (VOC).

CHARACTERISTICS:

Clearcoat:

- Specific gravity 1.00-1.01 g/cm³
- Colour: clear or light yellow

Hardener:

- Specific gravity 1.00-1.01 g/cm³
- Colour: clear or light yellow

MIXING RATIO:

By volume: 2 parts Clearcoat + 1 part Hardener
By weight: 100 g Clearcoat+ 50 g Hardener
Mix thoroughly.

Viscosity of the mixture:

15-17 seconds (DIN 4 mm a 20°C)

POT-LIFE: At 20°C: 50 minutes

APPLICATION:

Apply with a gravity-feed spray gun with a nozzle diameter of 1.3 mm, operating pressure as recommended by the spray gun manufacturer.

Recommended process conditions: temperature 18°C to 22°C, relative air humidity 40 - 60%

Apply half thin closed coat and one full wet coat, with a 3-4-minute flash-off break between the coats.

Dry film thickness: 50-60 microns.

Keep the flash-off time of 10 minutes before drying in an oven.

DRYING TIMES:

Dry to touch	in air at 20°C, 50 minutes
	In oven at 60°C, 4 minutes
Dry to polish:	in air at 20°C, 2 hours
	In oven at 60°C, 5 minutes
Full hardness:	in air at 20°C, 4 days
	In oven at 60°C, 5 minutes + 4 days at 20°C

N.B: Prior to polishing the clear coat dried at 60°C, wait up to 1 h for cooling down.

IR drying: 8-15 min. Follow the recommendations of the IR lamp manufacturer. Allow the coat to flash-off before drying.

THEORETICAL EFFICIENCY: 10/12 m²/L.

The effectiveness of our products is based on practical experiences and research work carried out in our laboratories; nevertheless we accept no liability for work carried out following our instructions being clear that the final result depends in all cases on a series of unforeseeable factors.

* For any information about product codes or packs, please see our catalogue, our price list or contact us.