

## Z41-Z42

### DESCRIPTION

2K anti-corrosive epoxy primer.

It is designed for application on cars, trucks, industrial vehicles, and boats.

It has outstanding resistance to chemicals and good anti-rust properties.

It can be directly applied to steel, aluminum, zinc-plated sheet metal, fiberglass, wood, most of the plastics used in the automotive industry.

### CHARACTERISTICS

Base: epoxy resin

Specific gravity:

Z41: 1,48 g/cm<sup>3</sup> ± 0,03

Z42: 0,90 g/cm<sup>3</sup> ± 0,03

Colour: greyish green

Theoretical coverage: 13/14 m<sup>2</sup>/L ready to use

### SUBSTRATE PREPARATION:

Can be applied on:

- Steel and aluminum: degrease and sand
- Zinc-plated sheet metal: degrease and sand
- Fiberglass: degrease and dry-sand (P150-P240)
- Wood: sand with P150 sandpaper to remove chippings and incohesive particles.

Do not apply on acrylic thermoplastic coatings.

### MIXTURE PREPARATION

By weight: 100 g Z41 + 20 g Z42 (5+1)

By volume: 3 parts of part A to 1 part catalyst

Mix the components thoroughly.

### POT-LIFE

At 20°C: 8 hours.

### APPLICATION:

Thinning ratio: 10-15%.

Thinner: specific for epoxy coatings

Nozzle and spray-gun pressure: gravity-feed; Ø 1,2-1,5 mm, 3/5 atm

### DRYING TIMES:

Dust dry: 30 minutes at 20°C

Thoroughly dry: 12 hours at 20°C

### PAINTING OVER

Wet-on-wet after about 40 minutes (at 20° C) with 10+1 and/or S14 fillers.

*The effectiveness of our products is based on practical experiences and research work carried out in our laboratories; nevertheless we accept no liability for work carried out following our instructions being clear that the final result depends in all cases on a series of unforeseeable factors.*

\* For any information about product codes or packs, please see our catalogue, our price list or contact us.