



REV.2 09/02/2024

# ZINC COAT 2014

## DESCRIPTION

One-component, weldable primer based on modified epoxy resins with a very high zinc content.

It offers excellent corrosion protection on metal parts. It is compatible with electric, spot, and seam welding techniques, and gives no burn damages and stains.

Its use is recommended in industrial manufacturing of cars, railroad cars, intermodal containers, ventilation systems etc.

#### **CHARACTERISTICS**

- Base: modified self-curing epoxy resin
- Specific gravity:  $1,20 \text{ g/cm}^3 \pm 0,05$
- Dry residue: 48 ± 1%
- Colour: metallic grey

### SUBSTRATE PREPARATION

Apply on rust-free, degreased and dry surfaces.

#### **APPLICATION**

Can be sprayed or brushed. Application by brush gives greater adherence and substrate protection. The treated parts can be welded after flash-off.

#### **DRYING TIME**

If applied by brush: 2 - 3 hours at 20°C If sprayed: 5 - 6 hours at 20°C

The effectiveness of our products is based on practical experiences and research work carried out in our laboratories; nevertheless we accept no liability for work carried out following our instructions being clear that the final result depends in all cases on a series of unforeseeable factors.

\* For any information about product codes or packs, please see our catalogue, our price list or contact us.



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